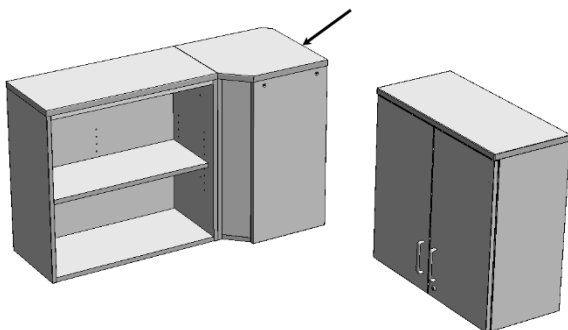


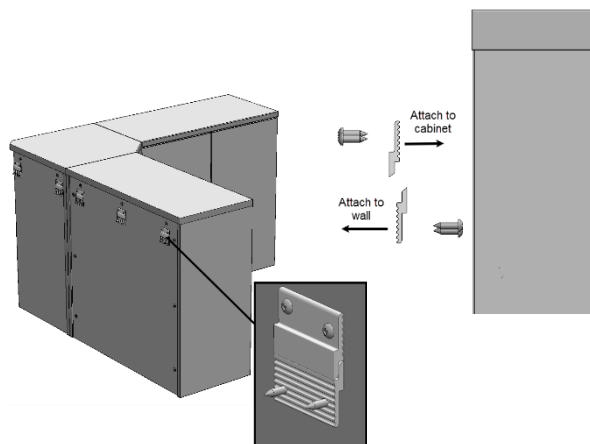
Illusions 2.0 Wall Hung Cabinets Instructions

949900-INST
Rev. A

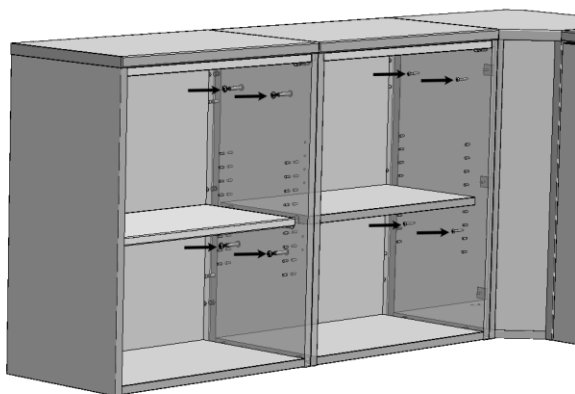
1. Place cabinets into position. If a corner cabinet is included in the layout, it should be installed first. Gather included brackets and screws.



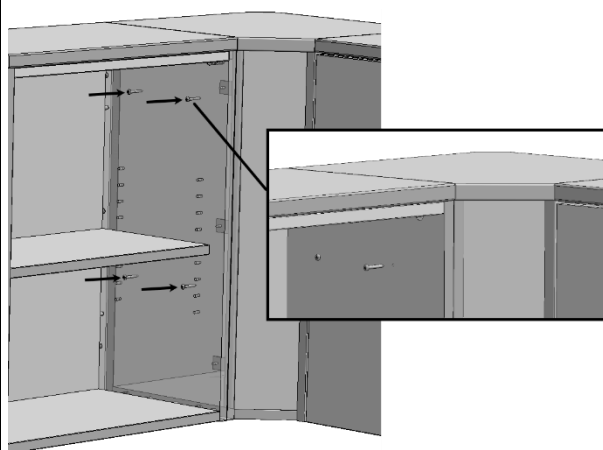
2. Attach brackets into wall studs using the included screws, and hang cabinets on brackets. Next, attach each cabinet to the wall with at least one screw to prevent dislodging. If the included brackets will not work with building construction, use another approved hanging method to mount cabinets securely to the wall per local codes and regulations.



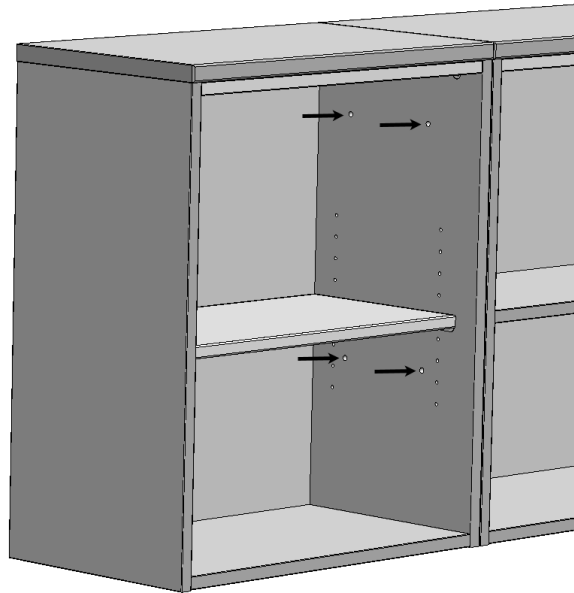
3. All hanging cabinets are required to be connected at the end panels. (8) #10 x 1.25" wood screws are included for each corner cabinet. All other cabinets include (4) connector bolts per end panel.



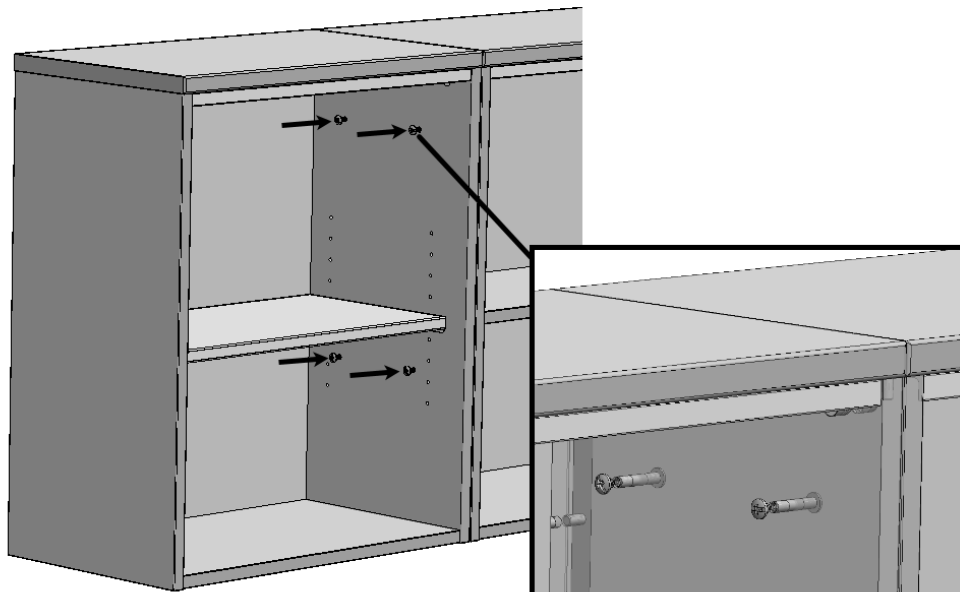
4. For corner cabinets, drill through partially predrilled holes into corner end panels. Install (4) #10 X 1.25" wood screws through holes into each adjoining cabinet end panel (8 total.)



5. For all other cabinets, use a 5/16" drill bit to drill out holes for connector bolts at provided partially predrilled holes. There are (4) per end panel.



6. Place connector bolt through drilled holes. Use a Philips screwdriver to tighten as needed. Repeat for the remaining attachment points.



For questions please call us at (616) 396-1142