

CALM CHAIR SPECIFICATION

Standard features:

- Ends, seat, back, and support panels are constructed of 1" thick 45lb. density particleboard substrate and feature balanced construction of color-matched, thermally fused laminate (TFL) on both sides.
- Permanently attached 3mm edgeband and 1mm color-matched or coordinating PVC edgeband with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top, bottom, and sides of all visible portions of cabinets to create pry-proof edges and structural integrity.
- Back panel is constructed of .75" thick 45lb. density particleboard substrate with a balanced construction of color-matched, thermally fused laminate (TFL) on both sides.
- Cabinets are constructed using 8mm wood dowels for alignment and strength, and mechanical CAM locks for attachment. CAM lock system consists of 10mm steel and plastic mechanical dowels and 15mm zinc cam locks. #10 sized screws are used for bracket attachment.
- Threaded pintle mounted 75mm diameter casters with twin-wheel swivel and non-marking thermoplastic elastomer tread for quiet use on hard or carpeted flooring. Nylon casters were tested to hold 225 pounds and roll over uneven surfaces.
- Ends and back panels are seated on 1-1/4" square 16-gauge welded steel tubular frame and attached with #10 screws
- Back and Seat cushion is constructed using soft dense foam and covered with tough, stain-resistant fabric exterior.
- PET acoustic panels are 1/2" thick polyester fiber panels.
- 100% factory-assembled storage. Units can be rolled into place with no assembly required in the field for quick and easy installation.

Surface and cushion materials palette:

- Thermally Fused Laminate (TFL) is available in woodgrains, solids, or patterns. 31 standard options with coordinating edgeband color.
- Paint is available in 4 standard options
- Custom TFL and HPL through specials request process with coordinating 3mm vinyl edgeband. Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- Silvertex® fabric. 10 standard colors. Full Silvertex offering available as a custom option.

Overall:

- Cloth blanket wrapped and carton packaging options are available. If cartoned, skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.