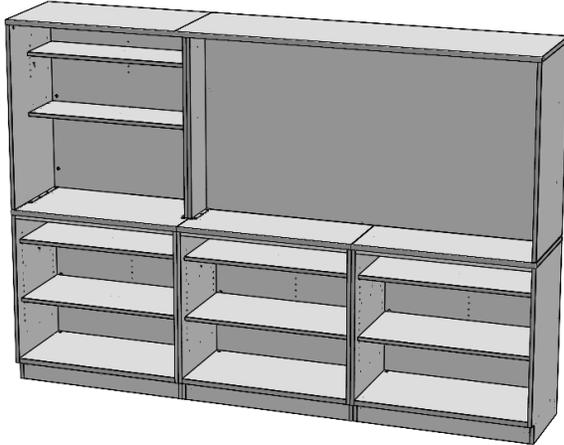


Illusions 2.0 Sliding Markerboard Instructions

740430-INST
Rev. A

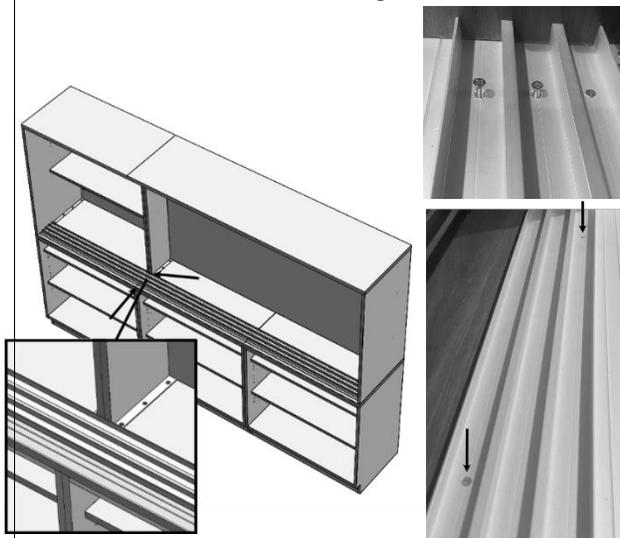
- 1.** Follow General Cabinet, Hutch, and Monitor Hutch Installation instructions to install cabinets before proceeding.



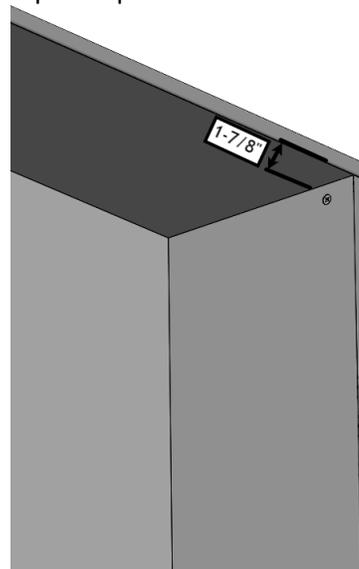
- 2.** Locate Sliding Markerboard Kits. The following items are included

- a. Bottom track rail with marker tray
- b. Top track rail with integrated map rail
- c. Markerboard Panels
- d. (2) Map Rail End Caps and (2) self-drilling screws
- e. (2) Map hooks
- f. Carriers with rollers, (2) per Markerboard Panel
- g. (6) Rubber Bumpers and (6) #8 X .625" flathead screws for attachment
- h. #8 X 0.625" Pan Head Screws for mounting Top Track
- i. #8 X 0.625" flat head screws for mounting bottom track

- 3.** Place bottom track rail onto base cabinet top and slide back against the hutch end panels. Using a 1/8" drill bit, predrill holes .5" deep in every hole in bottom rail. Attach rail to base cabinet top with included #8 X 0.625" flat head screws for mounting bottom track



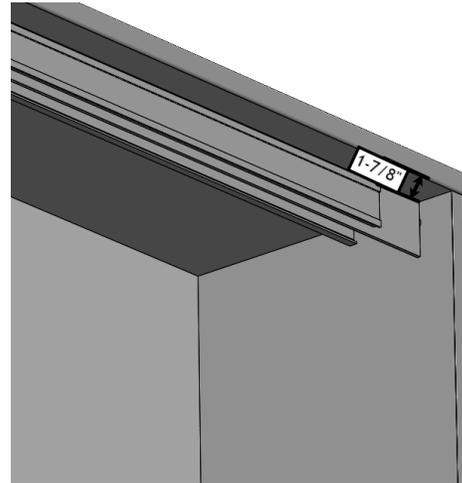
- 4.** Before starting to attach top track rail, measure 1-7/8" from front of hutch top and mark this location on underside of hutch top on each end of markerboard run. You will line the top rail up with these marks.



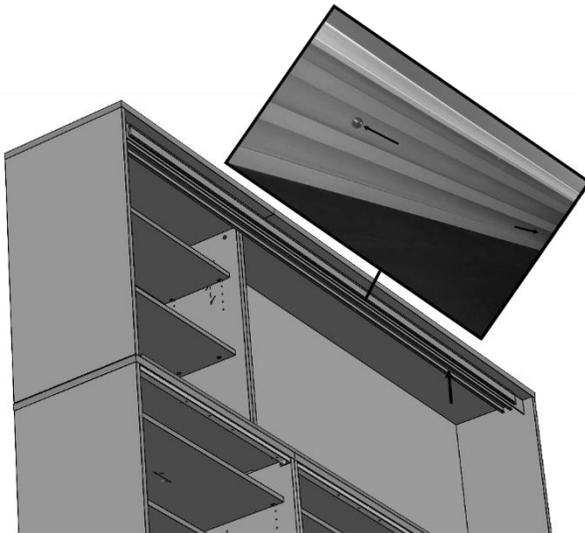
- 5.** Before starting to attach top rail, slide carriers with rollers into each of the 3 tracks per the configuration chosen. Each markerboard requires (2) carriers with rollers. Ensure opening in notch is facing inward.



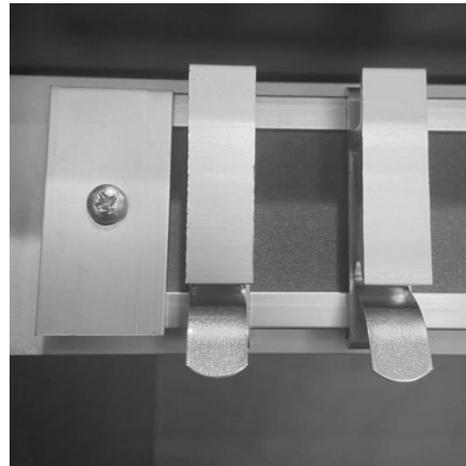
- 6.** This step will require 2-3 people. Hold up top rail to the underside of the hutch tops with the map rail facing out. Align the main front face of the rail with the marks you made in step 4.



- 7.** Using a 1/8" drill bit, predrill holes .5" deep in every hole in top rail. Attach rail to hutch top with included #8 X 0.625" pan screws for top rail track.



- 8.** Slide map hooks onto map rail and attach end caps with included self-drilling screws.



9. Hang markerboard panels from rollers by first angling top of markerboard inside of hutch and setting bottom markerboard into the appropriate bottom track. Align appropriate rollers and notches with the posts on the markerboard frames and engage together. The nuts on the carriers may need to be adjusted to allow for this. After markerboard is hanging, tighten nuts to carrier to prevent accidental dislodging.



10. Each end panel will require (3) bumpers – one to align with each of the (3) markerboards. Install bumpers in line with the markerboard about 3 inches up from the bottom rail using #8 x .750" flathead screws. **CAUTION: Do not overtighten screws, as bumpers will compress, and screws will go through the other side of end panel.**



For questions please call us at (616) 396-1142